

Date: Thursday, 11/24/2005 3:25:18 PM
 User: Lincentracelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	205 SKIDTUBE "I" BEAM
Job Number :	24970	Part Number :	D2596
Estimate Number :	10346	Drawing Number :	D2596 REV C
P.O. Number :	N/A	Project Number :	N/A
This Issue :	11/24/2005	Drawing Revision :	C
Prsht Rev. :	NC	Material :	N/A
First Issue :	N/A	Due Date :	12/1/2005
Previous Run :	24670	Qty:	20
Written By :	<u>See comment below</u>		Um:
Checked & Approved By :	<u>See comment below</u>		Each
Comment :	Est: D 99.02.02 Changed QA to QC, Added Step 6 and Cost D M		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D25003100	Ext'n -I' Beam Web 4"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Extrusion "I" Beam Web 4"

Pick;

Qty	Part Number	Description	Batch
1	D2500-3-100	Extrusion	

Batch

21570 A.M

25 Novembre 2005

2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1

1- Cut D2500-3-100 to length: 99.5"

2- Use Jig DT8093 to drill pilot holes #30

3- Open to 0.625" diameter using a uni-bit

4- Deburr

A.M 05/11/28

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Acid Etch and Alodine per QSI 005 4.1

A.M 05-11-29

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

QE 05-11-30

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG A.M 05-11-30

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Drawing Name: 205 SKIDTUBE "I" BEAM

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Part Number: D2596

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

545 05/12/08 (20)

SP

05/12/08

(2d)

Job Completion



